Hoffmann Group

HOLEX Pro Steel solid carbide drill, Weldon shank DIN 6535 HB, TiAlN, Ø DC h7: 12,01-Xmm

Order data

Order number	123104 12,01-X
GTIN	4062406662431
Item class	12F

Description

Version:
HOLEX Pro Steel:
Straight major cutting edges and a **special flute profile** ensure good chip evacuation. The robust cutting edge geometry ensures high-performance drilling with good process reliability. A wide range of applications in steel materials thanks to a combination of tough ultra-fine grain carbide and extremely wear-resistant coating.
Note:
Flute length $L_c = L_2 + 1.5 \times D_c$. Delivery time: 10 weeks
Minimum order quantity: 5 pieces
Items made to order for a specific customer: Cancellation only up to a maximum of 3 working days after receipt of order acknowledgement. Items cannot be returned. We reserve the right to over-deliver or under-deliver by ±10% (minimum 1 piece).

Technical description

Number of cutting edges Z	2
Tolerance nominal Ø	h7
Shank Ø D_s	14 mm
Standard	Manufacturer's standard
Ø range	12.01 - 14 mm
Flute length L_c	133 mm
Overall length L	178 mm

Series	Pro Steel
Coating	TiAlN
Tool material	Solid carbide
Version	8×D
Point angle	135 degrees
Shank	DIN 6535 HB to h6
Through-coolant	yes, with 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	green
Type of product	Jobber drill

User data

	Suitability	V_c	ISO code
Alu plastics	suitable only under restricted conditions	250 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	200 m/min	N
Alu > 10% Si	suitable only under restricted conditions	160 m/min	N
Steel < 500 N/mm²	suitable	125 m/min	P
Steel < 750 N/mm²	suitable	115 m/min	P
Steel < 900 N/mm²	suitable	95 m/min	P
Steel < 1100 N/mm²	suitable	90 m/min	P
Steel < 1400 N/mm²	suitable	65 m/min	P
INOX < 900 N/mm²	suitable	35 m/min	M
INOX > 900 N/mm²	suitable only under restricted conditions	30 m/min	M
GG	suitable	100 m/min	K
GGG	suitable	65 m/min	K

Uni	suitable
wet maximum	suitable
wet minimum	suitable