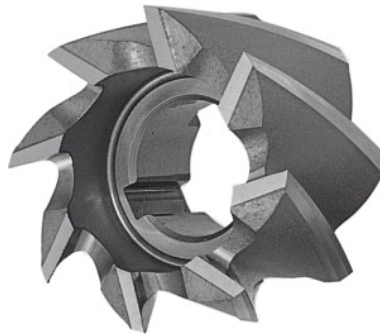


Garant**Shell end mill N, uncoated, Ø×width js16: 40X32mm****Order data**

Order number	181500 40X32
GTIN	4045197096463
Item class	11U

Description**Version:**

The end mills cut on the front face and on the circumference.

Application:

Type N = standard toothing, 30° helix.

Note:

f_z for $a_e = 0.5 - 1 \times D_c$.

Technical description

Bore Ø H7	16 mm
No. of teeth Z	6
Cutting edge Ø D_c	40 mm
Feed f_z for side milling in steel < 750 N/mm ²	0.07 mm
Shank type	with bore
Overall height	32 mm
Coating	uncoated

Tool material	HSS Co 5
Standard	DIN 1880 T1
Type	N
Tolerance nominal \varnothing	js16
Shell end mill arbor	With drive keyway
Helix angle	30 degrees
Direction of infeed	horizontal and oblique
Through-coolant	no
Corner chamfer angle	90 degrees
Colour ring	without
Type of product	Cylindrical milling cutter

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	30 m/min	P
Steel < 750 N/mm ²	suitable	28 m/min	P
Steel < 900 N/mm ²	Suitable	25 m/min	P
INOX < 900 N/mm ²	suitable	20 m/min	M
INOX > 900 N/mm ²	suitable	18 m/min	M
Uni	suitable only under restricted conditions		
wet maximum	suitable		