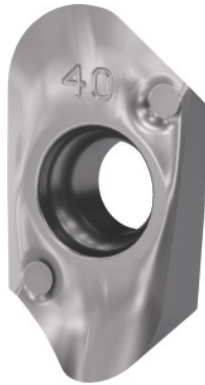


Garant
ZDHT 150540FR-F10, HU7705, Type: ALU


Order data

Order number	211774 ALU
GTIN	4062406681951
Item class	21A

Description

Version:

Indexable inserts ground all round for a precise fit in the tool body. High-performance micro-grain substrate from the latest generation of tool materials. Optimised preparation of cutting edges for use in materials that are easy to machine.

Corner radius: 4 mm

Feed f_z per tooth: 0.1 – 0.25 mm

maximum cutting depth $a_{p\max}$: 13.5 mm

Technical description

maximum cutting depth $a_{p\max}$	13.5 mm
Corner radius	4 mm
Feed f_z per tooth	0.1 – 0.25 mm
ISO code indexable insert	ZDHT 150540FR-F10
Grade	HU7705
Tool material	Carbide

Type of product

Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	2000 m/min	N
Aluminium (short chipping)	suitable	1800 m/min	N
Alu > 10% Si	suitable	900 m/min	N
wet maximum	suitable		
dry	suitable		