

Garant**GARANT Master Titan solid carbide high-performance reamer HPC through hole, TiAlN, Nominal Ø DC: 18mm****Order data**

Order number	164410 18
GTIN	4062406698331
Item class	10P

Description**Version:**

Special HPC reamers of the latest generation, for **machining titanium**, with improved tooth geometry and further developed carbide substrate. Extra-short cutting edge for increased cutting performance values. Optimised cooling strategy with radially arranged coolant outlets aligned directly to the teeth.

Version suitable for NC with straight shank dia. for standard arbors especially in **hydraulic chucks** or **high precision collet chucks**. Very high concentricity and process reliability thanks to unequal spacing of the teeth and special profile of the round chamfer width.

Tolerance specifications:

Configurable: Reamers finish ground to match your specification.

Application:

Special version for through holes.

Note:

Delivery time: 4 weeks.

Technical description

Overall length L	150 mm
Tolerance	Configurable
Overhang L ₁	102 mm
Series	Master Titan
Number of cutting edges Z	6
Flute length L _c	15 mm

Ø range	17.201 - 18.2 mm
Nominal Ø D _c	18 mm
Feed f in titanium > 850 N/mm ²	0.6 mm/rev.
Shank Ø D _s	18 mm
Reaming oversize in diameter	0.2 mm
Coating	TiAlN
Tool material	HSS
Standard	Manufacturer's standard
Through-coolant	yes, with 25 bar
Shank	DIN 6535 HA with h6
Machining strategy	HPC
Application for type of drilling	for through holes
Colour ring	green
Type of product	Reaming tool with non-detachable cutters

User data

	Suitability	V _c	ISO code
Ti > 850 N/mm ²	suitable		
wet maximum	suitable		