



Soft top jaw set, 3 pieces, for chuck type: 250



Order data

| | |
|--------------|---------------|
| Order number | 313315 250 |
| GTIN | 4062406699130 |
| Item class | 32R |

Description

Version:

Unstepped, for boring out to individual clamping \varnothing . **Milled** location faces, **not burnished**.

Application:

As the jaws can be changed or adjusted to the required diameter **in just a few seconds**, it is useful to have several jaw sets on hand ready for use at the machine. **This minimises set-up times**. The jaw units consist for example of several sets of base jaws with soft top jaws, which can be machined out to the required diameters. This rationalisation method is not only necessary for NC machines but also important for every lathe type.

For fitting to hardened base jaws. For clamping irregularly shaped or already machined components which have to be protected against damage. The jaws are machined according to the contours of the component.

Material:

Quality product made of 16MnCr5.

Suitable for:

Schunk self-centring chucks No. 313115; 313117; 313135; 313137, Röhms self-centring chucks Duro No. 313120; 313140 and other self-centring chuck systems.

Note:

Size 400 also suitable for chuck size 500.

Aluminium top jaws **on request**.

Technical description

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|----------------|-------|
| Bore spacing b | 40 mm |
|----------------|-------|

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|--------------------------|--------------------------------------|
| for chuck type | 250 mm |
| Height H | 50 mm |
| Tenon length A | 20 mm |
| Width B | 30 mm |
| Length L | 125 mm |
| Slot width D | 12 mm |
| suitable for colour code | Röhm self-centring chucks and jaws |
| suitable for colour code | Schunk self-centring chucks and jaws |
| Type of product | Self-centring chuck jaws |