

Garant

Side milling cutter HSS-Co5, uncoated, \varnothing ×width ± 0.1 ×k11: 80X5 mm



Order data

Order number	185005 80X5
GTIN	4045197546593
Item class	11U

Description

Version:

Side milling cutter similar to DIN 885-A.

Pairs of milling cutters: Cutters with the same \varnothing and same number of teeth can be combined as a set and adjusted to the required width. Since the cutters have no raised bore collar, the staggered teeth mesh with each other.

2-piece sets are particularly economical. By reversing the side milling cutters, both side edges of each cutter can be used.

Note:

- **Do not clamp the cutters in a set without a sufficiently thick arbor spacer ring, otherwise the cutters will be damaged.**
- **See Group 30 for suitable arbor spacer rings.**

Cutters are manufactured with external \varnothing to a tolerance ± 0.1 mm. When using 2 cutters as a set and higher precision is required, the cutters must be ground as a set.

Slots milled from solid: f_z for $a_e = 0.1 \times D$.

Through-coolant: no

Bore \varnothing H6 d_1 : 27 mm

No. of teeth Z: 22

Collar thickness $b \pm 0.1$: 3.1 mm

Collar \varnothing $d_2 \pm 1$: 50 mm

Tooth height Zh: 15 mm

Capability of combining 2 cutters of the same width A/B: 5 mm

Technical description

Tooth height Zh	15 mm
Feed f_z in steel < 900 N/mm ²	0.06 mm
Bore \varnothing H6 d ₁	27 mm
Capability of combining 2 cutters of the same width, results in overall width E	9.2 - 9.8 mm
Cutting edge \varnothing D _c	80 mm
Capability of combining 2 cutters of the same width A/B	5 mm
Collar thickness b \pm 0.1	3.1 mm
Collar \varnothing d ₂ \pm 1	50 mm
No. of teeth Z	22
Cutting width	5 mm
Shank type	with bore
Coating	uncoated
Tool material	HSS Co 5
Standard	DIN 885 A
Type	N
Tolerance nominal \varnothing	\pm 0.1
Cutting width a _e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	without
Type of product	Side milling cutter