

Garant
Radius cutter, Weldon shank, Type: 1

Order data

Order number	216825 1
GTIN	4062406706418
Item class	210

Description
Application:

For producing convex radii on components. The slim and compact design permits a wide variety of applications and is particularly suitable for use in deep cavities.

Tool exchange: PowerCard

Through-coolant: no

Radius milling: forwards

Number of cutting edges Z: 2

Shank $\varnothing D_s$: 20 mm

maximum \varnothing : 22 mm

Overhang L_1 : 35 mm

Overall length L_{tot} : 120 mm

minimum radius: 1 mm

Technical description

Overall length L_{tot}	120 mm
Overhang L_1	35 mm
Insert screw	219879 1 (TX15; 3Nm)
Number of cutting edges Z	2
Through-coolant	no
suitable indexable insert	216841 1 - 2.5
Maximum radius	2.5 mm

minimum radius	1 mm
maximum Ø	22 mm
Shank Ø D _s	20 mm
Radius milling	forwards
Shank type	Weldon shank
Tool exchange	PowerCard

Accessories

Torque screwdriver, fixed setting set torque 3,0 N·m	211750 3,0
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15