

Garant
Radius indexable insert, HB7525, Radius r: 2,5mm


Order data

Order number	294510 2,5
GTIN	4062406706586
Item class	21A

Description

Application:

For turning convex radii on external or internal diameters.

Suitable for:

Toolholder No. 294500 and radius cutter No. 216825.

Technical description

Feed f	0.1 – 0.4 mm/rev.
Radius milling	forwards
d	9.52 mm
Main application	UNI
Cutting conditions	slightly interrupted
s	3.18 mm
l	15 mm
Cutting speed v_c main application	110 - 390 m/min

Grade	HB7525
Type of product	Indexable insert for turning