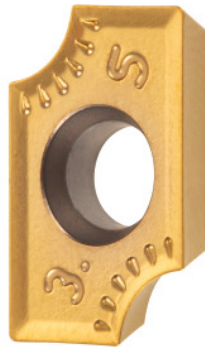


Garant
Radius indexable insert, HB7525, Radius r: 3,5mm


Order data

| | |
|--------------|---------------|
| Order number | 294510 3,5 |
| GTIN | 4062406706609 |
| Item class | 21A |

Description

Application:

For turning convex radii on external or internal diameters.

Suitable for:

Toolholder No. 294500 and radius cutter No. 216825.

Technical description

| | |
|--------------------------------------|----------------------|
| Feed f | 0.1 – 0.4 mm/rev. |
| Radius milling | forwards |
| d | 9.52 mm |
| Cutting conditions | slightly interrupted |
| s | 3.18 mm |
| l | 15 mm |
| Main application | UNI |
| Cutting speed v_c main application | 110 - 390 m/min |

| | |
|-----------------|------------------------------|
| Grade | HB7525 |
| Type of product | Indexable insert for turning |