

**Garant**
**Radius indexable insert, HB7525, Radius r: 1 mm**

**Order data**

Order number	294510 1
GTIN	4062406706555
Item class	21A

**Description**
**Application:**

For turning convex radii on external or internal diameters.

**Suitable for:**

Toolholder No. 294500 and radius cutter No. 216825.

**Technical description**

Feed f	0.1 – 0.4 mm/rev.
Radius milling	forwards
Cutting conditions	slightly interrupted
l	15 mm
Main application	UNI
d	9.52 mm
s	3.18 mm
Cutting speed $v_c$ main application	110 - 390 m/min

Grade	HB7525
Type of product	Indexable insert for turning