ఉ Hoffmann Group

Garant

Solid carbide side milling cutter HPC, TiAlN, ∅×width ± 0.1×k11: 100X4 mm

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Order data

Order number	185010 100X4
GTIN	4045197367167
Item class	11V

Description

Version:
Precision solid carbide side milling cutters in the HPC machining range.
Use as a set: Cutters with the same ∅ and same number of teeth can be combined as a set and adjusted to the required width. Since the cutters have no raised bore collar, the staggered teeth mesh with each other.
2-piece sets are particularly economical. By reversing the side milling cutters, both side edges of each cutter can be used.
Note:
· **Do not clamp the cutters in a set without a sufficiently thick arbor spacer ring, otherwise the cutters will be damaged.**
· **See Group 30 for suitable arbor spacer rings.**
· **Slots milled from solid: f_z for $a_e = 0.1 \times D$.**
Bore ∅ H6 d_1: 27 mm
No. of teeth Z: 22
Collar thickness b ±0.1: 2.3 mm
Collar ∅ d_2 ±1: 60 mm
Tooth height Zh: 20 mm
Capability of combining 2 cutters of the same width A/B: 4 mm

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Technical description

Collar $\varnothing$ d_2 ±1	60 mm
Feed f_z in steel < 900 N/mm^2	0.045 mm
Bore $\varnothing$ H6 d_1	27 mm
Capability of combining 2 cutters of different width A	4 mm
Capability of combining 2 cutters of different width, results in overall width E	8.1 - 8.8 mm
Tooth height Zh	20 mm
Cutting width	4 mm
Capability of combining 2 cutters of the same width A/B	4 mm
Capability of combining 2 cutters of different width B	5 mm
Collar thickness b ±0.1	2.3 mm
Capability of combining 2 cutters of the same width, results in overall width E	7.3 - 7.8 mm
No. of teeth Z	22
Cutting edge $\varnothing$ D_c	100 mm
Shank type	with bore
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 885 A
Type	N
Tolerance nominal $\varnothing$	± 0.1
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Machining strategy	HPC
Through-coolant	no
Colour ring	without
Type of product	Side milling cutter