

**Garant**
**GARANT Master Turn boring bar, steel spiral flutes, left-hand, Shank  $\varnothing$  / insert size: 25/16mm**

**Order data**

Order number	261319 25/16
GTIN	4062406711146
Item class	21T

**Technical description**

suitable indexable insert	VC.. 1604..
Series	GARANT Master
Centre offset $L_3$	17 mm
Overall length $L$	200 mm
ISO code toolholder	A25R SVUCR/L16
Pack of insert screws	269028 8
Clamping height $L_2$	23 mm
Head length $L_1$	40 mm
Insert size	16 mm
Setting angle $\kappa$	93 degrees
Minimum pre-drill $\varnothing D_{\min}$	31 mm
Shank $\varnothing D_s$	25 mm
Standard	DIN 8024
Application type	left-hand
Boring depth up to	3xD
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring bar