


**DCMT 070202, Grade: HBT130**

**Order data**

Order number	260363 HBT130
GTIN	4062406720025
Item class	22D

**Description**

DCMT 070202 HBT130 Grade: HBT130  
 Chip breaker: M  
 Cutting depth  $a_p$ : 0.1 - 1 mm  
 Feed  $f$ : 0.05 - 0.2 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 220 m/min

**Technical description**

Tool material	Carbide
Chip breaker	M
Coating	TiCN
Cutting depth $a_p$	0.1 - 1 mm
Number of changes/inserts	2
Feed $f$	0.05 - 0.2 mm/rev.
Cutting conditions	slightly interrupted

Cutting speed $v_c$ main application	60 - 220 m/min
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
ISO code indexable insert	DCMT 070202
Grade	HBT130
Main application	M
Type of product	Indexable insert for turning