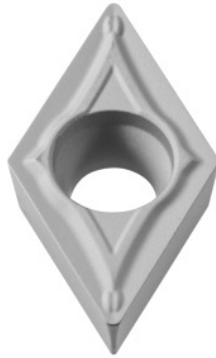


**DCMT 11T302, Grade: HBT020****Order data**

Order number	260377 HBT020
GTIN	4062406720032
Item class	22D

**Description**

DCMT 11T302 HBT020 Grade: HBT020  
Chip breaker: PF  
Cutting depth  $a_p$ : 0.4 - 1.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 120 - 330 m/min

**Technical description**

Chip breaker	PF
Main application	P
Number of changes/inserts	2
Grade	HBT020
Corner radius	0.2 mm
ISO code indexable insert	DCMT 11T302
Tool material	Carbide

Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Cutting depth $a_p$	0.4 - 1.5 mm
Cutting speed $v_c$ main application	120 - 330 m/min
Coating	TiCN
Type of product	Indexable insert for turning