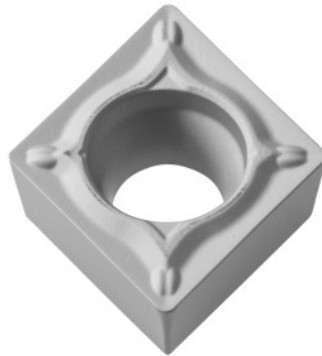



CCMT 060202, Grade: HBT020

Order data

Order number	260082 HBT020
GTIN	4062406720056
Item class	22D

Description

CCMT 060202 HBT020 Grade: HBT020
 Chip breaker: PF
 Cutting depth a_p : 0.4 - 2 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 120 - 330 m/min

Technical description

Grade	HBT020
ISO code indexable insert	CCMT 060202
Finishing/roughing assignment	Finishing
Coating	TiCN
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	PF
Cutting conditions	slightly interrupted

Cutting speed v_c main application	120 - 330 m/min
Number of changes/inserts	2
Main application	P
Corner radius	0.2 mm
Tool material	Carbide
Cutting depth a_p	0.4 - 2 mm
Type of product	Indexable insert for turning