



DCMT 11T302, Grade: HBT130



Order data

Order number	260377 HBT130
GTIN	4062406720049
Item class	22D

Description

DCMT 11T302 HBT130 Grade: HBT130
 Chip breaker: M
 Cutting depth a_p : 0.1 - 1 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 60 - 220 m/min

Technical description

Number of changes/inserts	2
Corner radius	0.2 mm
Main application	M
Cutting conditions	slightly interrupted
ISO code indexable insert	DCMT 11T302
Coating	TiCN
Finishing/roughing assignment	Finishing

Cutting depth a_p	0.1 - 1 mm
Grade	HBT130
Feed f	0.05 - 0.2 mm/rev.
Tool material	Carbide
Cutting speed v_c main application	60 - 220 m/min
Chip breaker	M
Type of product	Indexable insert for turning