

**Garant**

**Milling insert for parting off, high number of cutting edges, HB7720, Milling width A: 1,5mm**

**Order data**

Order number	217344 1,5
GTIN	4062406729684
Item class	21C

**Description****Version:**

For particularly high feed rates. Ideal for effective series production.

**Technical description**

Milling width A	1.5 mm
maximum cutting depth $S_{max}$	6.4 mm
Grade	HB7720
External $\varnothing$ D	22 mm
Type	P16
Number of cutting edges Z	9
Type of product	Cutter insert for circular milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	500 m/min	N
Aluminium (short chipping)	suitable	400 m/min	N
Alu > 10% Si	suitable	250 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	250 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	180 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	120 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	120 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable	100 m/min	P
Steel < 55 HRC	suitable	60 m/min	H
Steel < 60 HRC	suitable	45 m/min	H
Steel < 65 HRC	suitable	35 m/min	H
Steel < 67 HRC	suitable	30 m/min	H
INOX < 900 N/mm <sup>2</sup>	suitable	120 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	120 m/min	M
Ti > 850 N/mm <sup>2</sup>	suitable	80 m/min	S
GG(G)	suitable	180 m/min	K
Uni	suitable		
wet maximum	suitable		
dry	suitable		