Garant

eco clamping toolholder, short, right-hand, Shank size / insert size: 20/11mm



Order data

Order number	250614 20/11
GTIN	4062406734817
Item class	21U

Description

Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes ISO code toolholder: DDJNR/L 2020X11 suitable indexable insert: DN.. 1104.. Functional width L₄: 25 mm Head length L₁: 34 mm Overall length L: 97 mm Shim: 259033 3

Technical description

suitable indexable insert	DN 1104
Shank size	20 mm
ISO code toolholder	DDJNR/L 2020X11
Shim screw	259027 2

Functional width L ₄	25 mm
Insert size	11 mm
Head length L ₁	34 mm
Overall length L	97 mm
Clamp, screw, spring	259036 11
Shim	259033 3
Series	Eco
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 °
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

Accessories

PrecisionBit for Torx [®] , 1/4 inch E 6.3 Torx [®] profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500