

## Eco clamping toolholder DDJNL 93°, for indexable inserts DN.., left-hand



### **Order data**

| Order number | 250615 20/11  |
|--------------|---------------|
| GTIN         | 4062406734824 |
| Item class   | 21U           |

### **Description**

#### **Version:**

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability.

#### Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 - 319886 or for shank length < 125 mm plus No. 317900.

## **Technical description**

| Series                          | Eco             |
|---------------------------------|-----------------|
| Shim screw                      | 259027 2        |
| Head length L₁                  | 34 mm           |
| Insert size                     | 11 mm           |
| Clamp, screw, spring            | 259036 11       |
| Overall length L                | 97 mm           |
| ISO code toolholder             | DDJNR/L 2020X11 |
| Functional width L <sub>4</sub> | 25 mm           |
| suitable indexable insert       | DN 1104         |

# Data sheet

| Shim             | 259033 3                      |
|------------------|-------------------------------|
| Shank size       | 20 mm                         |
| Application type | left-hand                     |
| Through-coolant  | yes                           |
| Setting angle κ  | 93 degrees                    |
| Application      | External longitudinal turning |
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| Type of product  | Boring bar                    |

# **Suitable products**

https://www.hoffmann-group.com/GB/en/hom/p/250615-20/11