

**Garant**
**GARANT Power Drill indexable drill ABS® shank, 3×D, Ø DC: 14mm**

**Order data**

Order number	234020 14
GTIN	4062406735036
Item class	21S

**Description**
**Version:**

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

**Bore tolerance:**  $-0.1 / +0.3$  mm

**Description:**

For maximum performance and dimensional accuracy. Even for difficult drilling situations up to  $5 \times D$ .

**Application:**

With indexable inserts No. 234030 - 234098.

**Suitable for:**

Inserts SOGX 050204.

**Technical description**

Pack of insert screws	239700 5IP (0.38 Nm)
Number of cutting edges Z	2
Reach $L_1$	42 mm
Overhang $L_A$	69 mm
Nominal $\varnothing D$	14
Overall length L	100 mm
ISO code indexable insert	SOGX 050204

Series	Power Drill
ABS® shank Ø D <sub>s</sub>	50 mm
Drill depth for indexable insert drill up to	3×D
Shank	ABS
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited centre drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill