

Garant
GARANT Power Drill indexable drill ABS® shank, 3×D, Ø DC: 15mm

Order data

Order number	234020 15
GTIN	4062406735159
Item class	21S

Description
Version:

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

Bore tolerance: $-0.1 / +0.3$ mm

Description:

For maximum performance and dimensional accuracy. Even for difficult drilling situations up to $5 \times D$.

Application:

With indexable inserts No. 234030 - 234098.

Suitable for:

Inserts SOGX 050204.

Technical description

Overall length L	104 mm
Series	Power Drill
ABS® shank Ø D _s	50 mm
Pack of insert screws	239700 5IP (0.38 Nm)
Number of cutting edges Z	2
for inch Ø	19/32 in
Reach L ₁	45 mm

Nominal \varnothing D	15
Overhang L_A	73 mm
ISO code indexable insert	SOGX 050204
Drill depth for indexable insert drill up to	3×D
Shank	ABS
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited centre drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill