

Garant**GARANT Power Drill indexable drill ABS® shank, 3×D, Ø DC: 17,5mm****Order data**

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|--------------|---------------|
| Order number | 234020 17,5 |
| GTIN | 4062406735180 |
| Item class | 21S |

Description**Version:**

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

Bore tolerance: -0.1 / +0.3 mm

Description:

For maximum performance and dimensional accuracy. Even for difficult drilling situations up to 5×D.

Application:

With indexable inserts No. 234030 - 234098.

Suitable for:

Inserts SOGX 060305.

Technical description

| | |
|-----------------------------|----------------------|
| Pack of insert screws | 239700 6IP2 (0.6 Nm) |
| Reach L ₁ | 54 mm |
| Series | Power Drill |
| ABS® shank Ø D _s | 50 mm |
| Nominal Ø D | 17.5 |
| Overall length L | 116 mm |
| Overhang L _A | 85 mm |

| | |
|----------------------------------------------|----------------------------------|
| ISO code indexable insert | SOGX 060305 |
| for inch Ø | 11/16 in |
| Number of cutting edges Z | 2 |
| Drill depth for indexable insert drill up to | 3×D |
| Shank | ABS |
| Use for drilling | limited oblique spot drilling |
| Use for drilling | limited drilling through a stack |
| Use for drilling | limited oblique spot drilling |
| Use for drilling | limited oblique spot drilling |
| Use for drilling | limited oblique spot drilling |
| Use for drilling | limited centre drilling |
| Through-coolant | yes |
| Machining strategy | HPC |
| Type of product | Indexable drill |