

Garant**GARANT Power Drill indexable drill ABS® shank, 3×D, Ø DC: 18mm****Order data**

Order number	234020 18
GTIN	4062406735197
Item class	21S

Description**Version:**

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

Bore tolerance: -0.1 / +0.3 mm

Description:

For maximum performance and dimensional accuracy. Even for difficult drilling situations up to 5×D.

Application:

With indexable inserts No. 234030 - 234098.

Suitable for:

Inserts SOGX 060305.

Technical description

Number of cutting edges Z	2
Reach L ₁	54 mm
Overall length L	116 mm
Series	Power Drill
Overhang L _A	85 mm
ISO code indexable insert	SOGX 060305
Nominal Ø D	18

Pack of insert screws	239700 6IP2 (0.6 Nm)
ABS® shank Ø D _s	50 mm
Drill depth for indexable insert drill up to	3×D
Shank	ABS
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited centre drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill