

Garant
GARANT Power Drill indexable drill ABS® shank, 3×D, Ø DC: 21mm

Order data

Order number	234020 21
GTIN	4062406738723
Item class	21S

Description
Version:

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

Bore tolerance: $-0.1 / +0.3$ mm

Description:

For maximum performance and dimensional accuracy. Even for difficult drilling situations up to $5 \times D$.

Application:

With indexable inserts No. 234030 - 234098.

Suitable for:

Inserts SOGX 070306.

Technical description

ISO code indexable insert	SOGX 070306
Reach L_1	63 mm
Nominal $\varnothing D$	21
ABS® shank $\varnothing D_s$	50 mm
Overhang L_A	95 mm
Series	Power Drill
Number of cutting edges Z	2

Overall length L	126 mm
Pack of insert screws	239700 6IP1 (1.0 Nm)
Drill depth for indexable insert drill up to	3×D
Shank	ABS
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited centre drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill