

**Garant**
**GARANT Power Drill indexable drill ABS® shank, 3×D, Ø DC: 24mm**

**Order data**

Order number	234020 24
GTIN	4062406738754
Item class	21S

**Description**
**Version:**

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

**Bore tolerance:**  $-0.1 / +0.3$  mm

**Description:**

For maximum performance and dimensional accuracy. Even for difficult drilling situations up to  $5 \times D$ .

**Application:**

With indexable inserts No. 234030 - 234098.

**Suitable for:**

Inserts SOGX 080407.

**Technical description**

Pack of insert screws	239700 8IP (1.3 Nm)
ABS® shank Ø D <sub>s</sub>	50 mm
Overhang L <sub>A</sub>	104 mm
Series	Power Drill
ISO code indexable insert	SOGX 080407
Reach L <sub>1</sub>	72 mm
Nominal Ø D	24

Overall length L	135 mm
Number of cutting edges Z	2
Drill depth for indexable insert drill up to	3×D
Shank	ABS
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited centre drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill