

Garant
GARANT Power Drill indexable drill ABS® shank, 3×D, Ø DC: 25mm

Order data

| | |
|--------------|---------------|
| Order number | 234020 25 |
| GTIN | 4062406738761 |
| Item class | 21S |

Description
Version:

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

Bore tolerance: $-0.1 / +0.3$ mm

Description:

For maximum performance and dimensional accuracy. Even for difficult drilling situations up to $5 \times D$.

Application:

With indexable inserts No. 234030 - 234098.

Suitable for:

Inserts SOGX 080407.

Technical description

| | |
|------------------------------|-------------|
| Overhang L_A | 108 mm |
| Series | Power Drill |
| Overall length L | 139 mm |
| Reach L_1 | 75 mm |
| ABS® shank $\varnothing D_s$ | 50 mm |
| ISO code indexable insert | SOGX 080407 |
| Nominal $\varnothing D$ | 25 |

| | |
|--|----------------------------------|
| Number of cutting edges Z | 2 |
| Pack of insert screws | 239700 8IP (1.3 Nm) |
| Drill depth for indexable insert drill up to | 3×D |
| Shank | ABS |
| Use for drilling | limited oblique spot drilling |
| Use for drilling | limited drilling through a stack |
| Use for drilling | limited oblique spot drilling |
| Use for drilling | limited oblique spot drilling |
| Use for drilling | limited oblique spot drilling |
| Use for drilling | limited centre drilling |
| Through-coolant | yes |
| Machining strategy | HPC |
| Type of product | Indexable drill |