

# GARANT Power Drill indexable drill ABS® shank, 3×D, Ø DC: 26mm



## **Order data**

Order number	234020 26
GTIN	4062406738778
Item class	21S

## **Description**

#### **Version:**

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

Bore tolerance: -0.1 / +0.3 mm

**Description:** 

For maximum performance and dimensional accuracy. Even for difficult drilling situations up to 5×D.

### **Application:**

With indexable inserts No. 234030 - 234098.

#### **Suitable for:**

Inserts SOGX 080407.

# **Technical description**

ISO code indexable insert	SOGX 080407
Overall length L	142 mm
ABS® shank Ø D <sub>s</sub>	50 mm
Pack of insert screws	239700 8IP (1.3 Nm)
Number of cutting edges Z	2
Nominal Ø D	26
Overhang L <sub>A</sub>	111 mm

Series	Power Drill
Reach L <sub>1</sub>	78 mm
Drill depth for indexable insert drill up to	3×D
Shank	ABS
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited centre drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill