

**Garant****GARANT Power Drill indexable drill ABS® shank, 3×D, Ø DC: 30mm****Order data**

Order number	234020 30
GTIN	4062406738785
Item class	21S

**Description****Version:**

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

**Bore tolerance:** -0.1 / +0.3 mm

**Description:**

For maximum performance and dimensional accuracy. Even for difficult drilling situations up to 5×D.

**Application:**

With indexable inserts No. 234030 - 234098.

**Suitable for:**

Inserts SOGX 100408.

**Technical description**

Nominal Ø D	30
Pack of insert screws	239700 10IP (2.8 Nm)
Series	Power Drill
Number of cutting edges Z	2
Overall length L	156 mm
ISO code indexable insert	SOGX 100408
Reach L <sub>1</sub>	90 mm

ABS® shank Ø D <sub>s</sub>	50 mm
Overhang L <sub>A</sub>	125 mm
Drill depth for indexable insert drill up to	3×D
Shank	ABS
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited centre drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill