

Garant
GARANT Power Drill indexable drill ABS® shank, 3×D, Ø DC: 32mm

Order data

Order number	234020 32
GTIN	4062406738792
Item class	21S

Description
Version:

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

Bore tolerance: $-0.1 / +0.3$ mm

Description:

For maximum performance and dimensional accuracy. Even for difficult drilling situations up to $5 \times D$.

Application:

With indexable inserts No. 234030 - 234098.

Suitable for:

Inserts SOGX 110509.

Technical description

ABS® shank Ø D _s	63 mm
ISO code indexable insert	SOGX 110509
Reach L ₁	96 mm
Series	Power Drill
Overhang L _A	135 mm
Pack of insert screws	239700 15IP (2.8 Nm)
Nominal Ø D	32

Number of cutting edges Z	2
Overall length L	173 mm
Drill depth for indexable insert drill up to	3×D
Shank	ABS
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited centre drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill