

Garant
GARANT Power Drill indexable drill ABS® shank, 3×D, Ø DC: 40mm

Order data

Order number	234020 40
GTIN	4062406738815
Item class	21S

Description
Version:

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

Bore tolerance: $-0.1 / +0.3$ mm

Description:

For maximum performance and dimensional accuracy. Even for difficult drilling situations up to $5 \times D$.

Application:

With indexable inserts No. 234030 - 234098.

Suitable for:

Inserts SOGX 130511.

Technical description

Series	Power Drill
Nominal Ø D	40
ABS® shank Ø D _s	63 mm
Pack of insert screws	239700 20IP (6.3 Nm)
Overall length L	201 mm
Overhang L _A	163 mm
Number of cutting edges Z	2

ISO code indexable insert	SOGX 130511
Reach L ₁	120 mm
Drill depth for indexable insert drill up to	3×D
Shank	ABS
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited centre drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill