

Garant
GARANT Power Drill indexable drill ABS® shank, 5×D, Ø DC: 15mm

Order data

Order number	234025 15
GTIN	4062406738822
Item class	21S

Description
Version:

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

Bore tolerance: $-0.1 / +0.35$ mm

Description:

For maximum performance and dimensional accuracy. Even for difficult drilling situations up to 5×D.

Application:

With indexable inserts No. 234030 – 234098.

Suitable for:

Inserts SOGX 050204.

Recommendation:

When spot-drilling reduce the feed rate to 70%.

Technical description

ISO code indexable insert	SOGX 050204
Number of cutting edges Z	2
Series	Power Drill
Pack of insert screws	239700 5IP (0.38 Nm)
Nominal Ø D	15
Reach L ₁	75 mm

Overhang L_A	103 mm
for inch \varnothing	19/32 in
Overall length L	134 mm
ABS® shank $\varnothing D_s$	50 mm
Drill depth for indexable insert drill up to	5×D
Shank	ABS
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited oblique spot drilling
Use for drilling	limited cross-drilling
Use for drilling	limited oblique spot drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill