

**Garant**
**GARANT Power Drill indexable drill ABS® shank, 5×D, Ø DC: 17mm**

**Order data**

Order number	234025 17
GTIN	4062406738846
Item class	21S

**Description**
**Version:**

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

**Bore tolerance:**  $-0.1 / +0.35$  mm

**Description:**

For maximum performance and dimensional accuracy. Even for difficult drilling situations up to 5×D.

**Application:**

With indexable inserts No. 234030 – 234098.

**Suitable for:**

Inserts SOGX 060305.

**Recommendation:**

**When spot-drilling** reduce the feed rate to 70%.

**Technical description**

ABS® shank Ø D <sub>s</sub>	50 mm
Pack of insert screws	239700 6IP2 (0.6 Nm)
Overall length L	147 mm
Nominal Ø D	17
ISO code indexable insert	SOGX 060305
Number of cutting edges Z	2

Reach L <sub>1</sub>	85 mm
Series	Power Drill
Overhang L <sub>A</sub>	116 mm
Drill depth for indexable insert drill up to	5×D
Shank	ABS
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited oblique spot drilling
Use for drilling	limited cross-drilling
Use for drilling	limited oblique spot drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill