Garant

GARANT Power Drill indexable drill ABS® shank, 5×D, Ø DC: 22mm

Order data

Order number	234025 22
GTIN	4062406738907
Item class	21S

Description

Version:
The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.
Bore tolerance: –0.1 / +0.35 mm
Description:
For maximum performance and dimensional accuracy. Even for difficult drilling situations up to 5×D.
Application:
With indexable inserts No. 234030 – 234098.
Suitable for:
Inserts SOGX 070306.
Recommendation:
When spot-drilling reduce the feed rate to 70%.

Technical description

Overhang L_A	142 mm
Nominal Ø D	22
ABS® shank Ø D_s	50 mm
Overall length L	173 mm
Reach L_1	110 mm
Number of cutting edges Z	2

Series	Power Drill
ISO code indexable insert	SOGX 070306
Pack of insert screws	239700 6IP1 (1.0 Nm)
Drill depth for indexable insert drill up to	5×D
Shank	ABS
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited oblique spot drilling
Use for drilling	limited cross-drilling
Use for drilling	limited oblique spot drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill