

**Garant**
**GARANT Power Drill indexable drill ABS® shank, 5×D, Ø DC: 26mm**

**Order data**

Order number	234025 26
GTIN	4062406738945
Item class	21S

**Description**
**Version:**

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

**Bore tolerance:**  $-0.1 / +0.35$  mm

**Description:**

For maximum performance and dimensional accuracy. Even for difficult drilling situations up to 5×D.

**Application:**

With indexable inserts No. 234030 – 234098.

**Suitable for:**

Inserts SOGX 080407.

**Recommendation:**

**When spot-drilling** reduce the feed rate to 70%.

**Technical description**

ABS® shank Ø D <sub>s</sub>	50 mm
Overall length L	194 mm
ISO code indexable insert	SOGX 080407
Number of cutting edges Z	2
Overhang L <sub>A</sub>	163 mm
Reach L <sub>1</sub>	130 mm

Pack of insert screws	239700 8IP (1.3 Nm)
Nominal Ø D	26
Series	Power Drill
Drill depth for indexable insert drill up to	5×D
Shank	ABS
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited oblique spot drilling
Use for drilling	limited cross-drilling
Use for drilling	limited oblique spot drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill