

Garant
GARANT Power Drill indexable drill ABS® shank, 5×D, Ø DC: 30mm

Order data

Order number	234025 30
GTIN	4062406738952
Item class	21S

Description
Version:

The helical coolant ducts ensure very high stability, since they do not weaken the core of the drill.

Bore tolerance: -0.1 / +0.35 mm

Description:

For maximum performance and dimensional accuracy. Even for difficult drilling situations up to 5×D.

Application:

With indexable inserts No. 234030 – 234098.

Suitable for:

Inserts SOGX 100408.

Recommendation:

When spot-drilling reduce the feed rate to 70%.

Technical description

Nominal Ø D	30
Pack of insert screws	239700 10IP (2.8 Nm)
Number of cutting edges Z	2
ABS® shank Ø D _s	50 mm
ISO code indexable insert	SOGX 100408
Overall length L	216 mm

Overhang L _A	185 mm
Reach L ₁	150 mm
Series	Power Drill
Drill depth for indexable insert drill up to	5×D
Shank	ABS
Use for drilling	limited oblique spot drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited oblique spot drilling
Use for drilling	limited cross-drilling
Use for drilling	limited oblique spot drilling
Through-coolant	yes
Machining strategy	HPC
Type of product	Indexable drill