



Quick-change lathe tool post, Type: E



Order data

Order number	318000 E
GTIN	2050002064584
Item class	36A

Description

Application:

Place the lathe tool post with its surface-ground face on to the cross slide in a horizontal position and clamp it. To do this, the bore of the centring plate must have been turned beforehand. Alignment is performed with the boring bar and boring bar holder clamped in position, aligned at right angles to the face plate. Then adjust the pointer to the zero mark of the cover disc and tighten the T-bolt securely. For precision lathe work or heavy roughing cuts, it is advisable to secure the post with two dowel pins. The holes are pre-drilled.

Supplied with:

1 eccentric lever for No. 318000, 1 tool post key for No. 318100; 318200.

Technical description

maximum drive power of lathe	5 kW
Height	66 mm
Bore Ø of the head	20 mm
maximum reach A	69 mm
Type	E
Bore Ø of the centering plate	10 mm

maximum cross slide width SB	120 mm
Width	137 mm
maximum turning tool height h	25 mm
Type of product	Steel toolholder

Accessories

Quick-change boring bar holder Type E	318200 E
Quick-change turning toolholder Type E25/100	318100 E25/100
Quick-change turning toolholder Type E20/100	318100 E20/100