

Garant**CNMG 120408, Grade: HB7415-1**

Order data

Order number	250060 HB7415-1
GTIN	4062406734879
Item class	21G

Description

CNMG 120408 HB7415-1 Grade: HB7415-1
Chip breaker: TIS
Cutting depth a_p : 0.2 - 2 mm
Feed f : 0.1 - 2 mm/rev.
Cutting speed v_c main application: 50 - 110 m/min

Technical description

ISO code indexable insert	CNMG 120408
Main application	S
Cutting speed v_c main application	50 - 110 m/min
Cutting conditions	continuous
Chip breaker	TIS
Finishing/roughing assignment	Finishing
Number of changes/inserts	4

Cutting depth a_p	0.2 - 2 mm
Feed f	0.1 - 2 mm/rev.
Tool material	Carbide
Grade	HB7415-1
Corner radius	0.8 mm
Type of product	Indexable insert for turning