

Garant**CNMG 120408, Grade: HB7415-1****Order data**

Order number	250158 HB7415-1
GTIN	4062406734893
Item class	21G

Technical description

Feed f	0.1 - 0.3 mm/rev.
Grade	HB7415-1
Main application	S
Cutting depth a_p	0.5 - 4 mm
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Number of changes/inserts	4
Chip breaker	TIM
Cutting conditions	continuous
Tolerance	M
Tool material	Carbide

Cutting speed v_c main application	40 - 90 m/min
ISO code indexable insert	CNNG 120408
Type of product	Indexable insert for turning