

**Garant****DNMG 110404, Grade: HB7415-1****Order data**

Order number	250652 HB7415-1
GTIN	4062406749316
Item class	21G

**Description**

DNMG 110404 HB7415-1 Grade: HB7415-1  
Chip breaker: TIS  
Cutting depth  $a_p$ : 0.2 - 2 mm  
Feed  $f$ : 0.1 - 0.2 mm/rev.  
Cutting speed  $v_c$  main application: 50 - 110 m/min

**Technical description**

Corner radius	0.4 mm
Grade	HB7415-1
Cutting conditions	continuous
Number of changes/inserts	4
ISO code indexable insert	DNMG 110404
Tool material	Carbide
Cutting depth $a_p$	0.2 - 2 mm

Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	50 - 110 m/min
Main application	S
Feed $f$	0.1 - 0.2 mm/rev.
Chip breaker	TIS
Type of product	Indexable insert for turning