

Garant**CNMG 120412, Grade: HB7415-1**

Order data

Order number	250160 HB7415-1
GTIN	4062406734909
Item class	21G

Description

CNMG 120412 HB7415-1 Grade: HB7415-1
Chip breaker: TIM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 40 - 90 m/min

Technical description

Main application	S
Tool material	Carbide
Tolerance	M
Cutting speed v_c main application	40 - 90 m/min
Cutting depth a_p	0.5 - 4 mm
Corner radius	1.2 mm

Grade	HB7415-1
Feed f	0.1 - 0.3 mm/rev.
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Chip breaker	TIM
Type of product	Indexable insert for turning