

Garant**DNMG 150604, Grade: HB7415-1**

Order data

Order number	250658 HB7415-1
GTIN	4062406749323
Item class	21G

Description

DNMG 150604 HB7415-1 Grade: HB7415-1
Chip breaker: TIS
Cutting depth a_p : 0.2 - 2 mm
Feed f : 0.1 - 0.2 mm/rev.
Cutting speed v_c main application: 50 - 110 m/min

Technical description

Tool material	Carbide
Feed f	0.1 - 0.2 mm/rev.
Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 2 mm
ISO code indexable insert	DNMG 150604

Chip breaker	TIS
Grade	HB7415-1
Cutting speed v_c main application	50 - 110 m/min
Main application	S
Number of changes/inserts	4
Type of product	Indexable insert for turning