

Garant
DNMG 150608, Grade: HB7415-1


Order data

Order number	250660 HB7415-1
GTIN	4062406749330
Item class	21G

Description

DNMG 150608 HB7415-1 Grade: HB7415-1
 Chip breaker: TIS
 Cutting depth a_p : 0.2 - 2 mm
 Feed f : 0.1 - 0.2 mm/rev.
 Cutting speed v_c main application: 50 - 110 m/min

Technical description

Main application	S
Feed f	0.1 - 0.2 mm/rev.
Finishing/roughing assignment	Finishing
Chip breaker	TIS
ISO code indexable insert	DNMG 150608
Tool material	Carbide
Grade	HB7415-1

Number of changes/inserts	4
Cutting speed v_c main application	50 - 110 m/min
Corner radius	0.8 mm
Cutting depth a_p	0.2 - 2 mm
Cutting conditions	continuous
Type of product	Indexable insert for turning