

Garant
DNMG 110408, Grade: HB7415-1


Order data

Order number	250754 HB7415-1
GTIN	4062406749347
Item class	21G

Description

DNMG 110408 HB7415-1 Grade: HB7415-1
 Chip breaker: TIM
 Tolerance: M
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 40 - 90 m/min

Technical description

Finishing/roughing assignment	Finishing
Cutting speed v_c main application	40 - 90 m/min
Grade	HB7415-1
Cutting depth a_p	0.5 - 4 mm
Number of changes/inserts	4
Tolerance	M

Chip breaker	TIM
Feed f	0.1 - 0.3 mm/rev.
ISO code indexable insert	DNMG 110408
Main application	S
Cutting conditions	continuous
Corner radius	0.8 mm
Tool material	Carbide
Type of product	Indexable insert for turning