

**Garant****DNMG 150604, Grade: HB7415-1**

## Order data

Order number	250760 HB7415-1
GTIN	4062406749354
Item class	21G

## Description

DNMG 150604 HB7415-1 Grade: HB7415-1  
Chip breaker: TIM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 4 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 40 - 90 m/min

## Technical description

Number of changes/inserts	4
Main application	S
Cutting conditions	continuous
Feed $f$	0.1 - 0.3 mm/rev.
Chip breaker	TIM
Corner radius	0.4 mm

Finishing/roughing assignment	Finishing
Tolerance	M
Tool material	Carbide
Cutting speed $v_c$ main application	40 - 90 m/min
Grade	HB7415-1
ISO code indexable insert	DNMG 150604
Cutting depth $a_p$	0.5 - 4 mm
Type of product	Indexable insert for turning