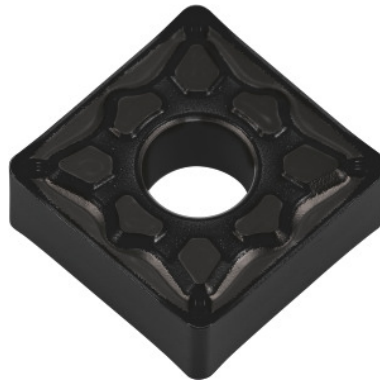


**Garant****SNMG 120404, Grade: HB7415-1**

## Order data

Order number	251142 HB7415-1
GTIN	4062406749385
Item class	21G

## Description

SNMG 120404 HB7415-1 Corner radius: 0.4 mm  
Grade: HB7415-1  
Chip breaker: TIS  
Cutting depth  $a_p$ : 0.2 - 2 mm  
Feed  $f$ : 0.1 - 0.2 mm/rev.  
Cutting speed  $v_c$  main application: 50 - 110 m/min

## Technical description

Cutting conditions	continuous
Grade	HB7415-1
Cutting depth $a_p$	0.2 - 2 mm
Corner radius	0.4 mm
Cutting speed $v_c$ main application	50 - 110 m/min
ISO code indexable insert	SNMG 120404
Main application	S

Number of changes/inserts	8
Feed f	0.1 - 0.2 mm/rev.
Tool material	Carbide
Chip breaker	TIS
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning