

**Garant****SNMG 120408, Grade: HB7415-1**

## Order data

Order number	251224 HB7415-1
GTIN	4062406749415
Item class	21G

## Description

SNMG 120408 HB7415-1 Corner radius: 0.8 mm  
Grade: HB7415-1  
Chip breaker: TIM  
Cutting depth  $a_p$ : 0.5 - 4 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 40 - 90 m/min

## Technical description

Tool material	Carbide
Number of changes/inserts	8
Corner radius	0.8 mm
Feed $f$	0.1 - 0.3 mm/rev.
Cutting conditions	continuous
Grade	HB7415-1
Chip breaker	TIM

Cutting depth $a_p$	0.5 - 4 mm
Cutting speed $v_c$ main application	40 - 90 m/min
Finishing/roughing assignment	Finishing
Main application	S
ISO code indexable insert	SNMG 120408
Type of product	Indexable insert for turning