

Garant**DNMG 150612, Grade: HB7415-1**

Order data

Order number	250764 HB7415-1
GTIN	4062406749378
Item class	21G

Description

DNMG 150612 HB7415-1 Grade: HB7415-1
Chip breaker: TIM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 40 - 90 m/min

Technical description

Cutting speed v_c main application	40 - 90 m/min
Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Tolerance	M
Tool material	Carbide

Corner radius	1.2 mm
Grade	HB7415-1
ISO code indexable insert	DNMG 150612
Chip breaker	TIM
Main application	S
Cutting conditions	continuous
Cutting depth a_p	0.5 - 4 mm
Type of product	Indexable insert for turning