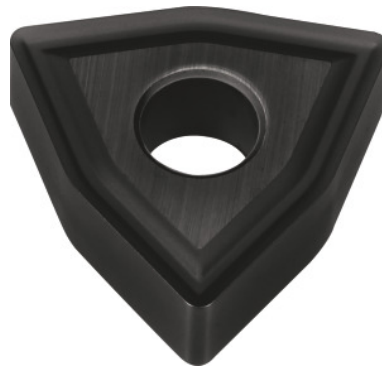


**Garant****WNMG 060408, Grade: HB7415-1**

## Order data

Order number	252064 HB7415-1
GTIN	4062406749491
Item class	21G

## Description

WN.G 060408 HB7415-1 Grade: HB7415-1  
Chip breaker: TIM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 4 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 40 - 90 m/min

## Technical description

Cutting depth $a_p$	0.5 - 4 mm
Corner radius	0.8 mm
Number of changes/inserts	6
Cutting speed $v_c$ main application	40 - 90 m/min
Cutting conditions	continuous
Tool material	Carbide
ISO code indexable insert	WNMG 060408

Feed f	0.1 - 0.3 mm/rev.
Chip breaker	TIM
Grade	HB7415-1
Tolerance	M
Finishing/roughing assignment	Finishing
Main application	S
Type of product	Indexable insert for turning