

Garant**VNMG 160408, Grade: HB7415-1**

Order data

Order number	251734 HB7415-1
GTIN	4062406749453
Item class	21G

Description

VNMG 160408 HB7415-1 Grade: HB7415-1
Chip breaker: TIS
Cutting depth a_p : 0.2 - 2 mm
Feed f : 0.05 - 0.2 mm/rev.
Cutting speed v_c main application: 50 - 110 m/min

Technical description

Cutting speed v_c main application	50 - 110 m/min
Chip breaker	TIS
Grade	HB7415-1
Feed f	0.05 - 0.2 mm/rev.
Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.2 - 2 mm

Main application	S
Cutting conditions	continuous
ISO code indexable insert	VNMG 160408
Number of changes/inserts	4
Corner radius	0.8 mm
Type of product	Indexable insert for turning