

Garant**WNMG 060404, Grade: HB7415-1**

Order data

Order number	251952 HB7415-1
GTIN	4062406749477
Item class	21G

Technical description

Main application	S
Tool material	Carbide
Corner radius	0.4 mm
Cutting conditions	continuous
Cutting depth a_p	0.2 - 2 mm
Feed f	0.1 - 0.2 mm/rev.
Grade	HB7415-1
Cutting speed v_c main application	50 - 110 m/min
Number of changes/inserts	6
Chip breaker	TIS
Finishing/roughing assignment	Finishing
ISO code indexable insert	WNMG 060404

Type of product

Indexable insert for turning